

# CHLORINATED RUBBER INTERMEDIATE COAT

customer request

 $1.3 \pm 0.08 \text{gr/cm}^3$ 

9.3 m<sup>2</sup>/lit (at 45 µ d.f.t)

conventional spray or brush or Airless spray or roller

25°c

2 hrs

10 hrs

40°c

1 hrs

6 hrs

flat 24°c

42 ±5% 45 - 50 microns

30 min

2 hrs 72 hrs

10°c

6 hrs

24 hrs

**FARCO THINN 56** 

**FARCO CLEAN 56** 

by solvent release

## Product information

- 1-Suitable for interior and exterior use.
- 2-Fast drying.
- 3-Resistant to salt water, splashes of mineral oils, aliphatic

Solvents, petrol, and a wide range of chemicals but not to

Animal and vegetable oils or aromatic solvents.

4- Good abrasion resistance

## Physical data

Colour: Finish:

Volume solids:

Flash point:

D.f.t: Specific gravity: Theoretical coverage:

Drying time at 25°c

Touch dry: Dry to handle: Full cure:

Application methods:

Component:

Recoat intervals\*

(mild condition): Min:

Recommended thinner: Recommended cleaner:

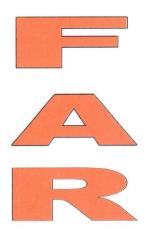
Curing mechanism:

Substrate: primed steel

\*: For recoating the surface should be free of dust ,grease and contamination

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# Typical uses

As a intermediate on steel structures in moderately To severely corrosive environment, including permanently Submerged surfaces.

# Application information

This Rangan Far's product is a chlorinated rubber intermediate For industrial and marine use.

To obtain the maximum performance for which this product Is formulated, strict adherence to all application, instructions, Precautions, conditions and limitations is necessary.

# Application equipment

The following equipment is listed as a guide and suitable Equipment from other manufactures may be used.

Adjustments of pressure and change of tip size may be Needed to obtain the proper spray characteristics.

- 1-Airless spray:standard airless spray equipment having A 28:1 or higher pump ratio and a fluid tip with a 0.330 to 0.381 mm
- 2-Conventional spray:industrial equipment with suitable aircap having a fluid tip with A 1.4-1.6mm orifice .
- 3-Brush/roller.
- 4- Mixer

## Caution

- 1-Handle with care.
- 2-Avoid inhalation of possible solvent vapours or Paint mist, as well as paint contact with skin and eyes.

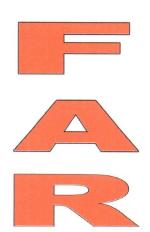
3-Apply only in well ventilated areas and ensure that Adequate forced ventilation exists when paint applies is

In confined spaces or when the air is stagnant.

4-Always take precautions against the risks of fire

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And explosions.

5-Don't empty into drains and take precautionary measures Against static discharges.

# Application procedure

- 1-Flush equipment with recommended cleaner before use.
- 2-Stir all material thoroughly before applying.
- 3-Thinning with thinner as needed for workability.
- 4- Apply a wet coat by even, parallel passes.overlap each

Pass 50% to avoid bare areas, pinholes or holidays.

Small damaged or bare areas and random pinholes or

Holidays can be repaired by simply applying additional material.

5-In confined areas ventilate with clean air during application

And drying until all solvents are removed.

Temperature and humidity of ventilating air must be such that

Moisture condensation will not form on surface.

6-Clean all equipment with recommended cleaner immediately after use.

#### **Environmental condition**

Environmental temperature must be10-40°c.

Surface temperature must be at least 3°c above dew point To prevent condensation. At freezing temperature surface

Must be free of ice and relative humidity below 80 %.

### Surface preparation

The surface must be clean and dry .all dirt, grease and other foreign materials should be removed .old primed surface must be smoothly wire brushed.

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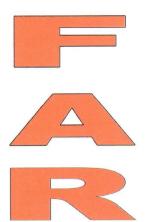












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